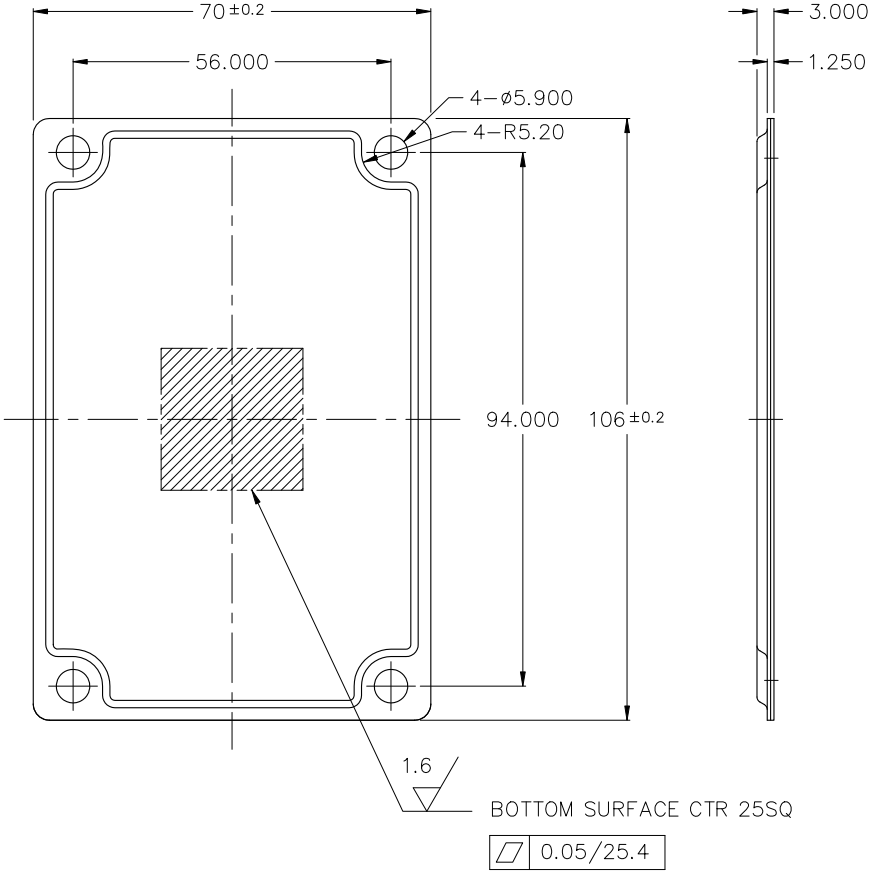


REVISIONS				
REV	DATE	DESCRIPTION	CHG	APPR



NOTES : UNLESS OTHERWISE SPECIFIED

1. INTERPRET DIMENSIONS AND TOLERANCES
PER ANSI Y14.5M

2. ALL DIMENSIONS ARE IN MILLIMETERS.

3. MATERIAL : COPPER (C1020)
WORKING FLUID: WATER

4. FINISH : ANTI-OXIDE COATING
(DISCOLORATION IS ACCEPTABLE
UNLESS THE SURFACE ROUGHNESS
IS SIGNIFICANTLY AFFECTED.)

5. TOLERANCES : .XX ± 0.254
.XXX ± 0.127
ANGLES $\pm 1^\circ$

6. REMOVE ALL BURRS AND BREAK SHARP EDGES.
UNSPECIFIED CORNER R0.5 MAX OR C0.5 MAX

7. MARK " ID NUMBER "

ALPHA CO.,LTD.		CSTM'R'S PART NO.	
	MATERIAL	NAME VC106x70	
	SCALE 1 : 1	DWG NO. S001XQ10	
DATE DEC 16 . 2024	APPR & CHCK TT.KATAOKA	RDCTN:	LOFF:
DSGN & DWG TT.KATAOKA			